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# Pay attention

- This manual is not project specific.
- This manual is not legally binding.
- No rights may be derived from this installation manual.
- See datasheet ValkCableCare for cable management.
- The system is placed in the middle zone of the roof.





## **Disclaimer**

This installation manual composed with the greatest possible care and contains specific information for correct and safe installation of the solar mounting system, including installation drawings and ballast tables, calculated according to the Eurocode regulations. The standard values used for input of these calculations, always need to be checked in advance by the installer for correctness. In case values are different, a project case specific calculation needs to be made. Please contact Van der Valk Solar Systems in this situation.

At all times all currently applicable structural, safety and building regulations must be observed prior to installation of the solar mounting system. The building in question will be subject to a load as a result of the solar mounting system installed/mounted. Solar mounting systems installed on roofs will be exposed to wind and snow loads. Therefore, you are at all times responsible to obtain and use a design calculation to establish whether or not the building will be able to withstand the (extra) load at all times. Where necessary, modifications need to be made by you. Van der Valk will not accept any form of liability upon you not having obtained and used such a required design calculation.

Mounting systems for PV-panels placed on flat roofs should either be mechanically attached to the roof or need to be supported by ballast, to make sure that the solar mounting system is unable to be lifted, tipped over or slide. The required ballast weight per system shown in the tables in this manual ensures that the mounting system can be installed and used safely. In case the inclination of the roofs is 5 degrees or more, the PV-mounting system must always be mechanically fixed to the construction of the roof.

The calculations do not take into account obstacles in the near surrounding such as, for example, high buildings, cliffs and mountains. Restrictions also apply for the position of the solar mounting system on a roof. The solar panels must be installed at a certain distance from the edge of the roof: the middle zone.

The standard warranty is 10 years, which can be extended under certain conditions. The guarantee provided is subject to the guarantee conditions stated in the general terms and conditions stipulated by Van der Valk Solar Systems B.V. Our terms and conditions shall apply to all our products at all times and can be found on our website:

www.valksolarsystems.com

Van der Valk Solar Systems B.V. does not accept any liability for any direct and/or indirect consequences of any act (or omission) ensuing from the information in or failure to observe the instructions provided in this installation manual. The use of the installation manual will at all times be subject to Dutch law.

Van der Valk Solar Systems holds the right to amend this document without further notice.

The ValkBox3 mounting system is a product of: Van der Valk Solar Systems BV Netherlands Chamber of Commerce: 27355116 www.valksolarsystems.com



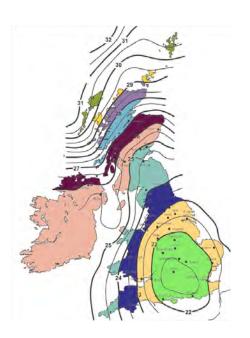
# **Required ballast**

#### General

The ValkBox3 mounting system must be weighted down by tiles, which will be placed at positions G1 and G2. Start by choosing the wind area in which the system will be installed from the overview below. Next, look at the table for the panel length in question. In this table, you will choose the relevant type of roof covering. Bitumen and EPDM have a higher skin friction and it will be possible to use less ballast for this type of roof covering. Next, choose the table for the wind area in question and the row for the building height applicable. This will show you the number of tiles necessary for positions G1 and G2.



The number of tiles calculated in the tables below are based on standard tiles measuring  $30 \times 30 \times 4.5$  cm and weighing 9 kg. If you are using tiles with different dimensions and, because of this, a different weight, you will need to add tiles until you have reached the weight required.



#### Selection table:

Minimum number of tiles per position G1 and G2 based on:

- Tile dimensions: 30 x 30 x 4,5 cm
- Tile weight: 9 kg
- Terrain category: town (sites more than 1 km inside town boundary area where at least 15% of the surface is covered with buildings with an average height above 15m)
- Distance to shoreline: >10km
- Maximum height above sea level: <100m

Pa		pprox. 180 c ) - 110 cm)	m
Bitumen	+ EPDM	Cond	crete
Posi	tion	Posi	tion
Total G1	Total G2	Total G1	Total G2

Wind speed Building height

21,5 m/s	0-5 meter	5 kg	61 kg	9 kg	70 kg
21,5 111/5	5-10 meter	13 kg	83 kg	17 kg	83 kg
22/-	0-5 meter	7 kg	65 kg	11 kg	65 kg
22 m/s	5-10 meter	14 kg	88 kg	19 kg	88 kg
22 /-	0-5 meter	9 kg	72 kg	13 kg	72 kg
23 m/s	5-10 meter	17 kg	97 kg	22 kg	97 kg
24 m/s	0-5 meter	12 kg	79 kg	16 kg	95 kg
24 m/s	5-10 meter	20 kg	107 kg	26 kg	107 kg



# **Safety instructions**

The ValkBox3 mounting system is installed on roofs and will be exposed to wind and snow. The building in question will be subject to a greater load as a result of the PV system. A design calculation must be used to establish whether or not the building in question will be able to withstand the extra load. Where necessary, modifications will then need to be made.

When installing the ValkBox3 mounting system, the instructions provided in this user manual must be observed at all times. Read this manual carefully and keep it in a safe place. Also follow the instructions stated in the manuals for the other system components that form part of the overall PV system. All current structural, safety and building regulations must be observed. Van der Valk Solar Systems B.V. will never be liable for any direct and/or indirect intangible or consequential loss ensuing from or connected to the failure to observe the instructions provided in this manual.

### **Starting points**

The following starting points apply for the ValkBox3 mounting system:

## The standards applied (if applicable for specific solar mounting system)

NEN-EN 1990: Eurocode – Basis of structural design

NEN-EN 1991-1-4: Eurocode 1: Actions on structures - Part 1-4: General actions –

Wind actions

NVN7250: Solar energy systems – Integration in roofs and facades –

Constructional aspects

BS EN 1991-1-4: British Standard

## Type of solar panel

The ValkBox3 mounting system is a universal mounting system for solar panels. The following starting points apply:

Design panels: Standard solar panels with an aluminium frame, with

mounting holes for M6 bolts.

Length panels: approx. 180 cm Width panels: 100 - 110 cm

Weight panels: approx. 20 kg (length approx. 180 cm)

## Type of roofs

The ValkBox3 mounting system can be used to mount panels on flat roofs. The following starting points apply:

Type of roof covering: bitumen, EPDM and concrete



Before installing the ValkBox3 mounting system, make sure that you carefully sweep the roof area. The ballast calculation for the ValkBox3 mounting system (see later in this manual) only applies for flat roofs and roofs with a slight pitch of up to 5°. Above this roof pitch, the system should be attached to the roof securely.

#### **Ballast**

The ValkBox3 mounting system needs to be supported by ballast, to make sure that the system is unable to move, lift or tip over. See later in this manual details of which ballast should be used for each type of solar panel, each country, each type of roof covering and for each building height (subject to a maximum of 10 m). The number of tiles specified ( $30 \times 30 \times 4.5$  cm) per position will be vital to ensure that the mounting system can be used safely.



To achieve this, follow the required ballast instructions later in this manual.

#### **Position**

Restrictions also apply for the position of the system on a roof. The solar panels must be installed at a certain distance from the edge of the roof.



According to the current standard, NEN-EN 1991-1-4, this free edge zone is 1/5 of the height of the roof. So, if a roof is 6 meters high, a free edge zone of 120 cm will be necessary.

The guarantee provided is subject to the guarantee conditions stated in the general terms and conditions stipulated by Van der Valk Solar Systems BV. Our terms and conditions can be found on our website: www.valksolarsystems.com.

# **Required ballast | The Netherlands**

#### General

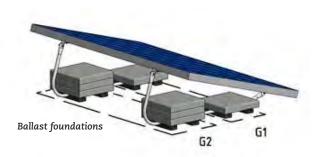
The ValkBox3 mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In three steps you can easily calculate the required ballast;

- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg
- Note 1: Min. extra ballast in G1 & G2 has to be 2 x 1 tile (2 x 9 kg)
- Note 2: The ballast in G1 & G2 must be equally divided over the rubber ballast carriers.
- Note 3: The max. of 20 tiles (4 in G1 and 16 in G2) can be placed for extra ballast (180 kg).

#### **Environmental factors**

Position Middle zone roof
Terrain category Builded environment

Roofing materials Bitumen





## Panel: maximum dimensions 1800x1100 mm (21 kg)

Building height	0 - 5 meter		5 - 7 meter			7 - 9 meter		· 12 eter	12 - 15 meter		
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
I (20 E m /s)	36,0	92,0	36,0	92,0	36,0	106,0	X	X	X	X	kg
I (29,5 m/s)	4,0	10,5	4,0	10,5	4,0	12,0	X	X	X	X	tiles
II (27 m/s)	36,0	73,0	36,0	73,0	36,0	85,0	36,0	98,0	36,0	X	kg
11 (27 111/5)	4,0	8,5	4,0	8,5	4,0	9,5	4,0	11,0	4,0	X	tiles
III (24 F m/s)	36,0	56,0	36,0	56,0	36,0	65,0	36,0	76,0	36,0	85,0	kg
III (24,5 m/s)	4,0	6,5	4,0	6,5	4,0	7,5	4,0	8,5	4,0	9,5	tiles

Building height	_	- 5 eter	_	- 7 eter		- 9 eter	9 - 12 meter		12 m		
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
I (29,5 m/s)	X	X	X	X	X	X	X	X	X	X	kg
1 (29,5 III/5)	X	X	X	X	X	X	X	X	X	X	tiles
II /27 m /c)	36,0	88,0	36,0	88,0	36,0	101,0	X	X	X	X	kg
II (27 m/s)	4,0	10,0	4,0	10,0	4,0	11,5	X	X	X	X	tiles
III (24 E m/s)	36,0	67,0	36,0	67,0	36,0	78,0	36,0	91,0	36,0	102,0	kg
III (24,5 m/s)	4,0	7,5	4,0	7,5	4,0	9,0	4,0	10,5	4,0	11,5	tiles

X = the required ballast is higher than will fit under the system. The system must be mechanically attached to the roof. Please contact Van der Valk Solar Systems.

<sup>\*</sup> If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

# Required ballast | Belgium

#### General

The ValkBox3 mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In three steps you can easily calculate the required ballast;

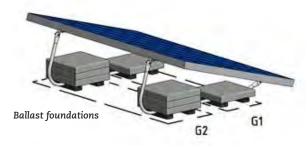
- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg
- Note 1: Min. extra ballast in G1 & G2 has to be 2 x 1 tile (2 x 9 kg).
- Note 2: The ballast in G1 & G2 must be equally divided over the rubber ballast carriers.
- Note 3: The max. of 20 tiles (4 in G1 and 16 in G2) can be placed for extra ballast (180 kg).

#### **Environmental factors**

Position Middle zone roof

Terrain category III (villages, suburban terrain, permanent forest)

Roofing materials Bitumen





## Panel: maximum dimensions 1800x1100 mm (21 kg)

Building height	_	0 - 5 meter		- 7 eter	7 - 9 meter		9 - 12 meter		12 · me		
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
23 m/s	36,0	38,0	36,0	47,0	36,0	54,0	36,0	63,0	36,0	69,0	kg
23 111/5	4,0	4,5	4,0	5,5	4,0	6,0	4,0	7,0	4,0	8,0	tiles
24 m/s	36,0	43,0	36,0	53,0	36,0	61,0	36,0	70,0	36,0	77,0	kg
24 111/5	4,0	5,0	4,0	6,0	4,0	7,0	4,0	8,0	4,0	9,0	tiles
25 m/s	36,0	48,0	36,0	59,0	36,0	67,0	36,0	78,0	36,0	86,0	kg
25 111/5	4,0	5,5	4,0	7,0	4,0	7,5	4,0	9,0	4,0	10,0	tiles
26 m/s	36,0	54,0	36,0	65,0	36,0	75,0	36,0	85,0	36,0	94,0	kg
26 111/5	4,0	6,0	4,0	7,5	4,0	8,5	4,0	9,5	4,0	10,5	tiles

Panel: maximum dimensions 2100x1100 mm (24 kg)

Building height	_	- 5 eter	5 - 7 meter		7 · me	_	9 - 12 meter			- 15 eter	
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
23 m/s	36,0	46,0	36,0	57,0	36,0	65,0	36,0	75,0	36,0	83,0	kg
25 111/5	4,0	5,5	4,0	6,5	4,0	7,5	4,0	8,5	4,0	9,5	tiles
24 m/s	36,0	52,0	36,0	64,0	36,0	73,0	36,0	84,0	36,0	93,0	kg
24 111/5	4,0	6,0	4,0	7,5	4,0	8,5	4,0	9,5	4,0	10,5	tiles
25 m/s	36,0	59,0	36,0	71,0	36,0	81,0	36,0	93,0	36,0	102,0	kg
23 111/5	4,0	7,0	4,0	8,0	4,0	9,0	4,0	10,5	4,0	11,5	tiles
26 /-	36,0	65,0	36,0	79,0	36,0	89,0	36,0	102,0	X	X	kg
26 m/s	4,0	7,5	4,0	9,0	4,0	10,0	4,0	11,5	X	X	tiles

X = the required ballast is higher than will fit under the system. The system must be mechanically attached to the roof. Please contact Van der Valk Solar Systems.

<sup>\*</sup> If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

# Required ballast | Germany

#### General

The ValkBox3 mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In three steps you can easily calculate the required ballast;

- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg
- Note 1: Min. extra ballast in G1 & G2 has to be 2 x 1 tile (2 x 9 kg).
- Note 2: The ballast in G1 & G2 must be equally divided over the rubber ballast carriers.
- Note 3: The max. of 20 tiles (4 in G1 and 16 in G2) can be placed for extra ballast (180 kg).

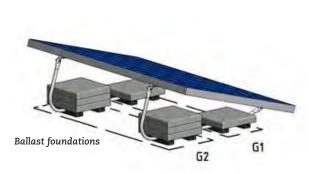
#### **Environmental factors**

Position Middle zone roof

Terrain category IV (city) Height above sea level 350 m

Exclusief North German Lowland

Roof materials Bitumen





## Panel: maximum dimensions 1800x1100 mm (21 kg)

Building height	0 · me	- 5 eter		- 7 7 - 9 eter meter			9 - me		12 · me		
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
1 /22 E m/a	36,0	39,0	36,0	39,0	36,0	39,0	36,0	39,0	36,0	39,0	kg
1 (22,5 m/s)	4,0	4,5	4,0	4,5	4,0	4,5	4,0	4,5	4,0	4,5	tiles
2 (25 m/s)	36,0	53,0	36,0	53,0	36,0	53,0	36,0	53,0	36,0	53,0	kg
2 (23 111/5)	4,0	6,0	4,0	6,0	4,0	6,0	4,0	6,0	4,0	6,0	tiles
2 (27 E m /o)	36,0	68,0	36,0	68,0	36,0	68,0	36,0	68,0	36,0	68,0	kg
3 (27,5 m/s)	4,0	8,0	4,0	8,0	4,0	8,0	4,0	8,0	4,0	8,0	tiles
1 (20 m/s)	36,0	84,0	36,0	84,0	36,0	84,0	36,0	84,0	36,0	84,0	kg
4 (30 m/s)	4,0	9,5	4,0	9,5	4,0	9,5	4,0	9,5	4,0	9,5	tiles

Building height	_	- 5 eter	5 - 7 meter		7 - 9 meter		9 - 12 meter		12 me		
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
1 (22,5 m/s)	36,0	48,0	36,0	48,0	36,0	48,0	36,0	48,0	36,0	48,0	kg
1 (22,5 111/5)	4,0	5,5	4,0	5,5	4,0	5,5	4,0	5,5	4,0	5,5	tiles
2 (25 m/s)	36,0	64,0	36,0	64,0	36,0	64,0	36,0	64,0	36,0	64,0	kg
2 (23 111/5)	4,0	7,5	4,0	7,5	4,0	7,5	4,0	7,5	4,0	7,5	tiles
3 (27,5 m/s)	36,0	81,0	36,0	81,0	36,0	81,0	36,0	81,0	36,0	81,0	kg
3 (27,3 111/5)	4,0	9,0	4,0	9,0	4,0	9,0	4,0	9,0	4,0	9,0	tiles
4 (20 (-)	36,0	100,0	36,0	100,0	36,0	100,0	36,0	100,0	36,0	100,0	kg
4 (30 m/s)	4,0	11,5	4,0	11,5	4,0	11,5	4,0	11,5	4,0	11,5	tiles

**X** = the required ballast is higher than will fit under the system. The system must be mechanically attached to the roof. Please contact Van der Valk Solar Systems.

<sup>\*</sup> If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

# Required ballast | United Kingdom

#### General

- Note 1: Min. extra ballast in G1 & G2 has to be 2 x 1 tile (2 x 9 kg).
- Note 2: The ballast in G1 & G2 must be equally divided over the rubber ballast carriers.
- Note 3: The max. of 20 tiles (4 in G1 and 16 in G2) can be placed for extra ballast (180 kg).

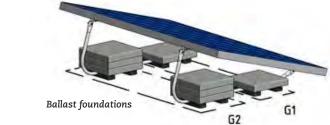
#### **Environmental factors**

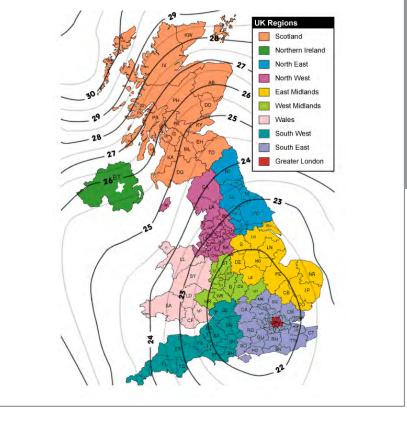
Position Terrain category Height above sea level Distance to coast line Distance to city border Roof materials

Middle zone roof Builded environment

 $50 \, \mathrm{m}$ 







## Panel: maximum dimensions 1800x1100 mm (21 kg)

Building height	0 · me	- 5 eter		- 7 eter		- 9 eter	9 - me	12 eter		- 15 eter	
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
22 /-	36,0	57,0	36,0	72,0	36,0	78,0	36,0	97,0	36,0	97,0	kg
22 m/s	4,0	6,5	4,0	8,0	4,0	9,0	4,0	11,0	4,0	11,0	tiles
23 m/s	36,0	64,0	36,0	81,0	36,0	87,0	36,0	108,0	36,0	108,0	kg
23 111/5	4,0	7,5	4,0	9,0	4,0	10,0	4,0	12,0	4,0	12,0	tiles
24 m/s	36,0	71,0	36,0	89,0	36,0	97,0	X	X	X	X	kg
24 111/5	4,0	8,0	4,0	10,0	4,0	11,0	X	X	X	X	tiles
25 m/s	36,0	79,0	36,0	99,0	36,0	107,0	X	X	X	X	kg
23 111/5	4,0	9,0	4,0	11,0	4,0	12,0	X	X	X	X	tiles
26 m/s	36,0	87,0	36,0	108,0	X	X	X	X	X	X	kg
20 111/5	4,0	10,0	4,0	12,0	X	X	X	X	X	X	tiles

Panel: maximum dimensions 2100x1100 mm (24 kg)

Windmap United Kingdom

Building height	0 · me	- 5 eter	5 · me	- 7 eter		- 9 eter	_	12 eter	12 · me	- 15 eter	
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
22 /-	36,0	68,0	36,0	86,0	36,0	94,0	X	X	X	X	kg
22 m/s	4,0	8,0	4,0	10,0	4,0	10,5	X	X	X	X	tiles
23 m/s	36,0	77,0	36,0	96,0	36,0	104,0	X	X	X	X	kg
23 111/5	4,0	9,0	4,0	11,0	4,0	12,0	X	X	X	X	tiles
24 m/s	36,0	85,0	36,0	107,0	X	X	X	X	X	X	kg
24 m/s	4,0	9,5	4,0	12,0	X	X	X	X	X	X	tiles
25 m/s	36,0	94,0	X	X	X	X	X	X	X	X	kg
25 111/5	4,0	10,5	X	X	X	X	X	X	X	X	tiles
26 m/s	36,0	104,0	X	X	X	X	X	X	X	X	kg
20 111/5	4,0	12,0	X	X	X	X	X	X	X	X	tiles

X = the required ballast is higher than will fit under the system. The system must be mechanically attached to the roof. Please contact Van der Valk Solar Systems.

<sup>\*</sup> If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

# Required ballast | Ireland

#### General

- Note 1: Min. extra ballast in G1 & G2 has to be 2 x 1 tile (2 x 9 kg).
- Note 2: The ballast in G1 & G2 must be equally divided over the rubber ballast carriers.
- Note 3: The max. of 20 tiles (4 in G1 and 16 in G2) can be placed for extra ballast (180 kg).

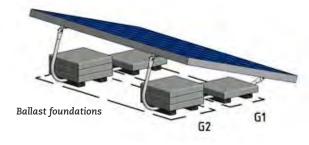
#### **Environmental factors**

Position Terrain category Height above sea level Distance to coast line Distance to city border Roof materials

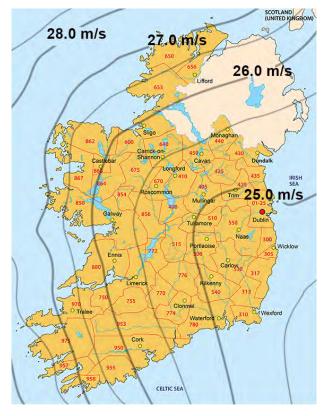
Middle zone roof Builded environment

 $50 \, \mathrm{m}$ 5 km

5 km Bitumen



## Windmap Ireland



## Panel: maximum dimensions 1800x1100 mm (21 kg)

Building height	_	0 - 5 meter		- 7 eter	7 - 9 meter		9 - 12 meter		12 me	- 15 eter	
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
25 /-	36,0	79,0	36,0	99,0	36,0	107,0	36,0	X	X	X	kg
25 m/s	4,0	9,0	4,0	11,0	4,0	12,0	4,0	X	X	X	tiles
26 m/s	36,0	87,0	36,0	108,0	X	X	X	X	X	X	kg
26 111/5	4,0	10,0	4,0	12,0	X	X	X	X	X	X	tiles
27 m/s	36,0	95,0	X	X	X	X	X	X	X	X	kg
2/ m/s	4,0	11,0	X	X	X	X	X	X	X	X	tiles
28 m/s	36,0	104,0	X	X	X	X	X	X	X	X	kg
26 111/5	4,0	12,0	X	X	X	X	X	X	X	X	tiles

Building height	_	- 5 eter		- 7 eter		- 9 eter		- 12 eter		- 15 eter	
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
25 m/s	36,0	94,0	36,0	117,0	X	X	X	X	X	X	kg
25 111/8	4,0	10,5	4,0	13,0	X	X	X	X	X	X	tiles
26 m/s	36,0	104,0	36,0	131,0	X	X	X	X	X	X	kg
20 111/5	4,0	12,0	4,0	15,0	X	X	X	X	X	X	tiles
27 m/s	X	X	X	X	X	X	X	X	X	X	kg
27 111/5	X	X	X	X	X	X	X	X	X	X	tiles
28 m/s	X	X	X	X	X	X	X	X	X	X	kg
20 111/5	X	X	X	X	X	X	X	X	X	X	tiles

**X** = the required ballast is higher than will fit under the system. The system must be mechanically attached to the roof. Please contact Van der Valk Solar Systems.

<sup>\*</sup> If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

# Required ballast | Norway

#### General

The ValkBox3 mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In three steps you can easily calculate the required ballast;

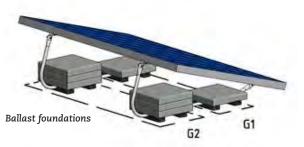
- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg
- Note 1: Min. extra ballast in G1 & G2 has to be 2 x 1 tile (2 x 9 kg)
- Note 2: The ballast in G1 & G2 must be equally divided over the rubber ballast carriers.
- Note 3: The max. of 20 tiles (4 in G1 and 16 in G2) can be placed for extra ballast (180 kg).

#### **Environmental factors**

Position Middle zone roof

Terrain category III (villages, suburban terrain, permanent forest)

Height above sea level 175 m Roofing materials Bitumen





Building height	_	- 5 eter	_	- 7 eter	-	- 9 eter	9 - me	12 eter		- 15 eter	
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
22 /-	36,0	50,0	36,0	50,0	36,0	53,0	36,0	61,0	36,0	68,0	kg
22 m/s	4,0	6,0	4,0	6,0	4,0	6,0	4,0	7,0	4,0	8,0	tiles
25 m/s	36,0	70,0	36,0	70,0	36,0	74,0	36,0	85,0	36,0	93,0	kg
25 III/S	4,0	8,0	4,0	8,0	4,0	8,5	4,0	9,5	4,0	10,5	tiles
27 m/s	36,0	85,0	36,0	85,0	36,0	90,0	36,0	102,0	X	X	kg
27 111/5	4,0	9,5	4,0	9,5	4,0	10,0	4,0	11,5	X	X	tiles
29 m/s	36,0	101,0	36,0	101,0	36,0	106,0	X	X	X	X	kg
29 111/5	4,0	11,5	4,0	11,5	4,0	12,0	X	X	X	X	tiles
31 m/s	X	X	X	X	X	X	X	X	X	X	kg
31 111/5	X	X	X	X	X	X	X	X	X	X	tiles

Panel: maximum dimensions 2100x1100 mm (24 kg)

Building height	0 · me	- 5 eter		- 7 eter		- 9 eter		12 ter	12 · me	- 15 eter	
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
22 m/s	36,0	60,0	36,0	60,0	36,0	64,0	36,0	74,0	36,0	81,0	kg
22 111/5	4,0	7,0	4,0	7,0	4,0	7,5	4,0	8,5	4,0	9,0	tiles
25 m/s	36,0	84,0	36,0	84,0	36,0	89,0	36,0	101,0	X	X	kg
23 111/5	4,0	9,5	4,0	9,5	4,0	10,0	4,0	11,5	X	X	tiles
27 m/s	36,0	101,0	36,0	101,0	36,0	107,0	X	X	X	X	kg
27 111/5	4,0	11,5	4,0	11,5	4,0	12,0	X	X	X	X	tiles
29 m/s	X	X	X	X	X	X	X	X	X	X	kg
29 111/5	X	X	X	X	X	X	X	X	X	X	tiles
31 m/s	X	X	X	X	X	X	X	X	X	X	kg
31 111/5	X	X	X	X	X	X	X	X	X	X	tiles

**X** = the required ballast is higher than will fit under the system. The system must be mechanically attached to the roof. Please contact Van der Valk Solar Systems.

<sup>\*</sup> If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

# Wind area | Norway

	m/s		m/s	m/	/s	m/s		m/s	1	m/s
Provincie Østfold Except Municipalities:	22	Nore og Uvdal Nore og Uvdal near Hordeland	24		27 28	Flora 28 Gulen 28	Provincie Nord-Trøndelag Except Municipalities:	26	<b>Provincie Troms</b> Except Municipalities:	26
Halden	24	Ål	24		28	Bremanger 29	Lierne	24	Bardu	24
Moss	24	Ål near Sogn og Fj.	24		28	Bremanger near the Ålfotbreen 29	Meråker	25	Målselv	24
		Al liear sogn og rj.	24				Røvrvik			
Rygge	24				28			25	Strofjord	24
Råde	24	Provincie Vestford	23		28	Selje 31	Snåsa	25	Gáivuona/Kåfjord	25
Sarpsborg	24	Except Municipalities:			28	Vågsøy 31	Flatanger	29	Balsfjord	26
Våler	24	Hof	22		28		Fosnes	29	Gratangen	26
Fredrikstad	26	Lardal	22	Hå 2	29	Provincie Møre og Romsdal 30	Leka	29	Ibestad	26
Hvaler	27	Nøtterøy	24		29	Except Municipalities:	Leka on the mainland	29	Lavangen	26
		Sandefjord	24		30	Rindal 25	Nærøy	29	Lyngen	26
Provincie Akershus	22	Stokke	24	Utsira 3	30	Surnadal 25	Vikna	30	Salangen	26
Except Municipality:		Tønsberg	24	Ølen Municipality isn't in th	1e	Nesset 26			Skånland	26
Vestby	24	Larvik	25	Wind standard		Norddal 26	Provincie Nordland	29	Sørreisa	26
,		Tjøme	26			Stordal 26	Except Municipalities:		Dyrøy	27
Provincie Oslo	22	<i>y</i>		Provincie Hordaland 2	26	Stranda 26	Beiarn	26	Harstad	27
		Provincie Telemark	22	Except Municipalities:		Sunndal 27	Evenes	26	Lenvik	27
Provincie Hedmark	22	Except Municipalities:		1 1	24	Gjemnes 28	Fauske	26	Nordreisa	27
Except Municipalities:		Bamble	23		24	Rauma 28	Grane	26	Trangy	27
Alvdal	24	Porsgrunn	23		24	Sykkylven 28	Hattfjelldal	26	Tromsø	27
Folldal	24	Fvresdal	24		24	Tingvoll 28	Hemnes	26	Bjarkøy	28
Folldal near Trøndelag	24	,	24		24	Volda 28		26	, ,	
0		Kragerø					Rana		Kvænangen	28
Os	24	Tinn	24		24	Ørskog 28	Saltdal	26	Skjervøy	28
Os near Trøndelag	24	Tokke	24		24	Ørsta 28	Sørfold	26	Karlsøy	29
Tolga	24	Vinje	24		24	Eide 29	Ballangen	27	Berg	30
Tynset	24	Vinje near Rogaland/Hordaland	1 24		24	Halsa 29	Tjeldsund	27	Torsken	30
Tynset Kvikne	24				25	Hareid 29	Tysfjord	27		
Tynset near Trøndelag	24	Provincie Aust-Agder	24		27	Molde 29	Hamarøy	28	Provincie Finnmark	29
		Except Municipalities:			28	Skodje 29	Narvik	28	Except Municipalities:	
Provincie Oppland	22	Arendal	26		28	Sula 29	Sortland	28	Kárájoga / Karasjok	24
Except Municipalities:		Grimstad	26		28	Ålesund 29	Vefsn	28	Guovdageaidnu / Kautokeino	
Vågå	23	Lillesand	26		28	Sandøy 31	Vefsn along the fjord	28	Deanu/Tana	27
Dovre	24	Risør	26		28	Frei Municipality isn't in the	Vefsn Mosjøen	28	Porsanger	27
Dovre near Trøndelag	24	Tvedestrand	26		29	Wind standard	Vevelstad	28	Unjárgga / Nesseby	27
Lom	24			Fedje 3	30	Tustna Municipality isn't in the	Alstahaug	30	Alta	28
Lom near Sogn og Fj.	24	Provincie Vest-Agder	24			Wind standard	Bindal	30	Berlevåg	30
Vang	24	Except Municipalities:		Provincie Sogn og Fjordane 2	24		Bodø	30	Gamvik	30
Vang near Sogn og Fj.	24	Flekkefjord	26	Except Municipalities:		Provincie Sør-Trøndelag 25	Dønna	30	Hasvik	30
Lesja	25	Flekkefjord near Rogaland	26		25	Except Municipalities:	Flakstad	30	Måsøy	30
Lesja near Trøndelag/		Kristiansand	26		26	Malvik 26	Herøy	30	Nordkapp	30
Møre og Romsdal	25	Lyngdal	26	)	26	Oppdal 26	Leirfjord	30	Vardø	30
Skjåk	25	Søngne	26	Førde 2	26	Rennebu 26	Lurøy	30		
Skjåk near Sogn og Fj./		Farsund	28	Førde near the Jostedalsbreen 2	26	Trondheim 26	Lurøy on the mainland	30	Provincie Svalbard	30
Møre og Romsdal	25	Lindesnes	28	Gaular 2	26	Agdenes 27	Nesna	30		
		Mandal	28		26	Rissa 27	Sømna	30		
Provincie Buskerud	22			Gloppen near the Ålfotbreen ar	nd	Snillfjord 27	Vega	30		
Except Municipalities:		Provincie Rogaland	26		26	Hemne 28	Vestvågøy	30		
Hemsedal	24	Except Municipalities:		Hornindal 2	26	Bjugn 29	Andøy	31		
Hemsedal near Sogn og Fj.	24	Hjelmeland	24		26	Osen 29	Moskenes	31		
Hol	24	Sauda	24		26	Roan 29	Røst	31		
Hol near Hordeland /	-	Suldal	24		26	Åfjord 29	Tr <b>æ</b> na	31		
Sogn og Fjordane	24	Vindafjord	24		26	Frøya 30	Værøy	31		
Hurum	24	Eigersund	27		28	Hitra 30	Skjerstad Municipality isn't i			
		02.00	-/	2		Ørland 30	Wind standard			

# Required ballast | Sweden

#### General

The ValkBox3 mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In three steps you can easily calculate the required ballast;

- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg

Note 1: Min. extra ballast in G1 & G2 has to be 2 x 1 tile (2 x 9 kg).

Note 2: The ballast in G1 & G2 must be equally divided over the rubber ballast carriers.

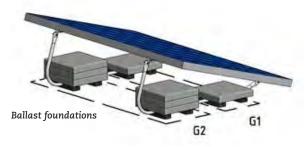
Note 3: The max. of 20 tiles (4 in G1 and 16 in G2) can be placed for extra ballast (180 kg).

#### **Environmental factors**

Position Middle zone roof

Terrain category III (villages, suburban terrain, permanent forest)

Roofing materials Bitumen



## Panel: maximum dimensions 1800x1100 mm (21 kg)

Building height	0 · me	- 5 eter	5 · me	-	-	- 9 eter	9 - me	12 ter	12 · me	- 15 eter	
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
22 m/s	36,0	27,0	36,0	35,0	36,0	41,0	36,0	48,0	36,0	54,0	kg
22 III/S	4,0	3,0	4,0	4,0	4,0	5,0	4,0	5,5	4,0	6,0	tiles
23 m/s	36,0	32,0	36,0	40,0	36,0	46,0	36,0	54,0	36,0	60,0	kg
25 111/5	4,0	4,0	4,0	4,5	4,0	5,5	4,0	6,0	4,0	7,0	tiles
24 m/s	36,0	36,0	36,0	45,0	36,0	52,0	36,0	61,0	36,0	68,0	kg
24 111/5	4,0	4,0	4,0	5,0	4,0	6,0	4,0	7,0	4,0	8,0	tiles
25 m/s	36,0	41,0	36,0	51,0	36,0	58,0	36,0	68,0	36,0	75,0	kg
25 111/5	4,0	5,0	4,0	6,0	4,0	6,5	4,0	8,0	4,0	8,5	tiles
26 m/s	36,0	46,0	36,0	56,0	36,0	65,0	36,0	75,0	36,0	83,0	kg
20 111/5	4,0	5,5	4,0	6,5	4,0	7,5	4,0	8,5	4,0	9,5	tiles

# Windmap Sweden



Building height	0 - me	- 5 eter		- 7 eter	-	. 9 ter	9 - me	12 ter	12 · me		
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
22 m/s	36,0	34,0	36,0	43,0	36,0	50,0	36,0	58,0	36,0	65,0	kg
22 111/5	4,0	4,0	4,0	5,0	4,0	6,0	4,0	6,5	4,0	7,5	tiles
23 m/s	36,0	39,0	36,0	49,0	36,0	56,0	36,0	66,0	36,0	73,0	kg
23 111/5	4,0	4,5	4,0	5,5	4,0	6,5	4,0	7,5	4,0	8,5	tiles
24 m/s	36,0	45,0	36,0	55,0	36,0	63,0	36,0	73,0	36,0	81,0	kg
24 111/5	4,0	5,0	4,0	6,5	4,0	7,0	4,0	8,5	4,0	9,0	tiles
25 m/s	36,0	50,0	36,0	61,0	36,0	70,0	36,0	81,0	36,0	90,0	kg
25 111/5	4,0	6,0	4,0	7,0	4,0	8,0	4,0	9,0	4,0	10,0	tiles
26 m/s	36,0	56,0	36,0	68,0	36,0	78,0	36,0	89,0	36,0	99,0	kg
20 111/5	4,0	6,5	4,0	8,0	4,0	9,0	4,0	10,0	4,0	11,0	tiles

**X** = the required ballast is higher than will fit under the system. The system must be mechanically attached to the roof. Please contact Van der Valk Solar Systems.

<sup>\*</sup> If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

# Required ballast | Finland

#### General

The ValkBox3 mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In three steps you can easily calculate the required ballast;

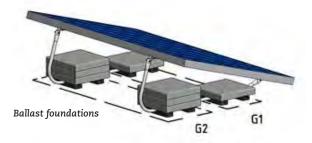
- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg
- Note 1: Min. extra ballast in G1 & G2 has to be 2 x 1 tile (2 x 9 kg).
- Note 2: The ballast in G1 & G2 must be equally divided over the rubber ballast carriers.
- Note 3: The max. of 20 tiles (4 in G1 and 16 in G2) can be placed for extra ballast (180 kg).

#### **Environmental factors**

Position Middle zone roof

Terrain category III (villages, suburban terrain, permanent forest)

Roofing materials Bitumen





## Panel: maximum dimensions 1800x1100 mm (21 kg)

Building height	_	0 - 5 meter		5 - 7 meter		- 9 eter	_	12 eter		- 15 eter	
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
21 m/s	36,0	38,0	36,0	47,0	36,0	54,0	36,0	62,0	36,0	69,0	kg
21 m/s	4,0	4,5	4,0	5,5	4,0	6,0	4,0	7,0	4,0	8,0	tiles
22 m/s	36,0	43,0	36,0	53,0	36,0	61,0	36,0	70,0	36,0	78,0	kg
22 111/5	4,0	5,0	4,0	6,0	4,0	7,0	4,0	8,0	4,0	9,0	tiles
26 m/s	36,0	68,0	36,0	82,0	36,0	93,0	36,0	106,0	X	X	kg
20 111/5	4,0	8,0	4,0	9,5	4,0	10,5	4,0	12,0	X	X	tiles

Building height	0 - me	_	5 - 7 meter		-	- 9 eter		· 12 eter		- 15 eter	
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
21 /-	36,0	46,0	36,0	57,0	36,0	65,0	36,0	75,0	36,0	83,0	kg
21 m/s	4,0	5,5	4,0	6,5	4,0	7,5	4,0	8,5	4,0	9,5	tiles
22 m/s	36,0	53,0	36,0	64,0	36,0	73,0	36,0	84,0	36,0	93,0	kg
22 111/5	4,0	6,0	4,0	7,5	4,0	8,5	4,0	9,5	4,0	10,5	tiles
26 m/s	36,0	82,0	36,0	98,0	X	X	X	X	X	X	kg
20 111/5	4,0	9,5	4,0	11,0	X	X	X	X	X	X	tiles

X = the required ballast is higher than will fit under the system. The system must be mechanically attached to the roof. Please contact Van der Valk Solar Systems.

<sup>\*</sup> If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

# Required ballast | Poland

#### General

The ValkBox3 mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In three steps you can easily calculate the required ballast;

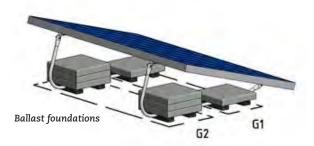
- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg
- Note 1: Min. extra ballast in G1 & G2 has to be 2 x 1 tile (2 x 9 kg)
- Note 2: The ballast in G1 & G2 must be equally divided over the rubber ballast carriers.
- Note 3: The max. of 20 tiles (4 in G1 and 16 in G2) can be placed for extra ballast (180 kg).

#### **Environmental factors**

Position Middle zone roof

Terrain category III (villages, suburban terrain, permanent forest)

Roofing materials Bitumen





Building height		0 - 5 meter		5 - 7 meter		eter	9 - me		12 - 15 meter		
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
1	36,0	50,0	36,0	57,0	36,0	62,0	36,0	68,0	36,0	74,0	kg
1	4,0	6,0	4,0	6,5	4,0	7,0	4,0	8,0	4,0	8,5	tiles
2	36,0	78,0	36,0	87,0	36,0	94,0	36,0	103,0	X	X	kg
2	4,0	9,0	4,0	10,0	4,0	10,5	4,0	11,5	X	X	tiles
3	36,0	50,0	36,0	57,0	36,0	62,0	36,0	68,0	36,0	74,0	kg
3	4,0	6,0	4,0	6,5	4,0	7,0	4,0	8,0	4,0	8,5	tiles

Panel: maximum dimensions 2100x1100 mm (24 kg)

Building height	0 - me		5 · me		7 - me	eter	9 - me		12 - me	-	
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
1	36,0	60,0	36,0	60,0	36,0	64,0	36,0	74,0	36,0	81,0	kg
1	4,0	7,0	4,0	7,0	4,0	7,5	4,0	8,5	4,0	9,0	tiles
2	36,0	84,0	36,0	84,0	X	X	X	X	X	X	kg
2	4,0	9,5	4,0	9,5	X	X	X	X	X	X	tiles
3	36,0	101,0	36,0	101,0	36,0	107,0	36,0	121,0	36,0	136,0	kg
3	4,0	11,5	4,0	11,5	4,0	12,0	4,0	13,5	4,0	15,5	tiles

X = the required ballast is higher than will fit under the system. The system must be mechanically attached to the roof. Please contact Van der Valk Solar Systems.

<sup>\*</sup> If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

# Required ballast | Spain

#### General

The ValkBox3 mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In three steps you can easily calculate the required ballast;

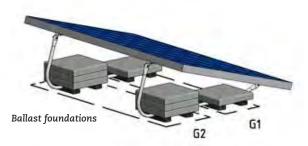
- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg
- Note 1: Min. extra ballast in G1 & G2 has to be 2 x 1 tile (2 x 9 kg)
- Note 2: The ballast in G1 & G2 must be equally divided over the rubber ballast carriers.
- Note 3: The max. of 20 tiles (4 in G1 and 16 in G2) can be placed for extra ballast (180 kg).

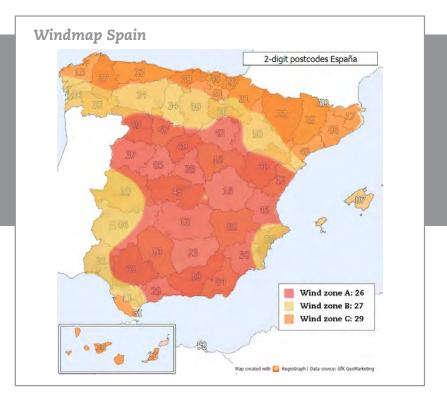
#### **Environmental factors**

Position Middle zone roof

Terrain category III (villages, suburban terrain, permanent forest)

Height above sea level < 1000 m Roofing materials Concrete





## Panel: maximum dimensions 1800x1100 mm (21 kg)

Building height	0 · me	- 5 eter	5 - 7 meter		7 · me	eter	9 - me		12 · me	- 15 eter	
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
06 /-	36,0	62,0	36,0	62,0	36,0	62,0	36,0	62,0	36,0	62,0	kg
26 m/s	4,0	7,0	4,0	7,0	4,0	7,0	4,0	7,0	4,0	7,0	tiles
27 m/s	36,0	68,0	36,0	68,0	36,0	68,0	36,0	68,0	36,0	68,0	kg
2/ m/s	4,0	8,0	4,0	8,0	4,0	8,0	4,0	8,0	4,0	8,0	tiles
20 m/s	36,0	81,0	36,0	81,0	36,0	81,0	36,0	81,0	36,0	81,0	kg
29 m/s	4,0	9,0	4,0	9,0	4,0	9,0	4,0	9,0	4,0	9,0	tiles

Building height	0 - me	_	5 - 7 meter		7 - 9 meter		9 - 12 meter		12 - me	-	
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
06 /-	36,0	74,0	36,0	74,0	36,0	74,0	36,0	74,0	36,0	74,0	kg
26 m/s	4,0	8,5	4,0	8,5	4,0	8,5	4,0	8,5	4,0	8,5	tiles
27 m/s	36,0	82,0	36,0	82,0	36,0	82,0	36,0	82,0	36,0	82,0	kg
27 111/5	4,0	9,5	4,0	9,5	4,0	9,5	4,0	9,5	4,0	9,5	tiles
29 m/s	36,0	97,0	36,0	97,0	36,0	97,0	36,0	97,0	36,0	97,0	kg
29 111/5	4,0	11,0	4,0	11,0	4,0	11,0	4,0	11,0	4,0	11,0	tiles

**X** = the required ballast is higher than will fit under the system. The system must be mechanically attached to the roof. Please contact Van der Valk Solar Systems.

<sup>\*</sup> If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

# **Required ballast | Portugal**

#### General

The ValkBox3 mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In three steps you can easily calculate the required ballast;

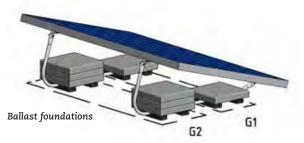
- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg
- Note 1: Min. extra ballast in G1 & G2 has to be 2 x 1 tile (2 x 9 kg).
- Note 2: The ballast in G1 & G2 must be equally divided over the rubber ballast carriers.
- Note 3: The max. of 20 tiles (4 in G1 and 16 in G2) can be placed for extra ballast (180 kg).

#### **Environmental factors**

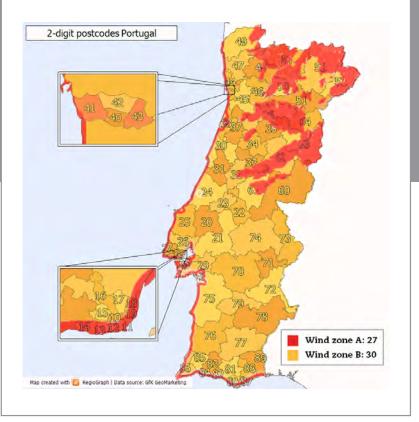
Position Middle zone roof

Terrain category III (villages, suburban terrain, permanent forest)

Height above sea level < 1000 m Roofing materials Concrete



## Windmap Portugal



## Panel: maximum dimensions 1800x1100 mm (21 kg)

Building height	0 - 5 meter		5 - 7 meter		7 - 9 meter		9 - 12 meter		12 - 15 meter		
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
27 m/s	36,0	68,0	36,0	68,0	36,0	68,0	36,0	68,0	36,0	68,0	kg
	4,0	8,0	4,0	8,0	4,0	8,0	4,0	8,0	4,0	8,0	tiles
30 m/s	36,0	89,0	36,0	89,0	36,0	89,0	36,0	89,0	36,0	89,0	kg
	4,0	10,0	4,0	10,0	4,0	10,0	4,0	10,0	4,0	10,0	tiles

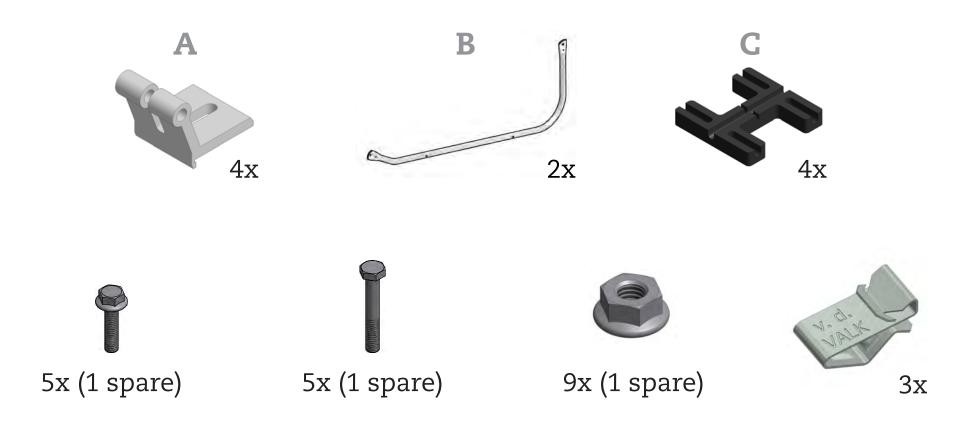
Building height	0 - 5 meter		5 - 7 meter		7 - 9 meter		9 - 12 meter		12 - 15 meter		
Wind area	G1	G2	G1	G2	G1	G2	G1	G2	G1	G2	
27 m/s	36,0	82,0	36,0	82,0	36,0	82,0	36,0	82,0	36,0	82,0	kg
	4,0	9,5	4,0	9,5	4,0	9,5	4,0	9,5	4,0	9,5	tiles
30 m/s	36,0	106,0	36,0	106,0	36,0	106,0	36,0	106,0	36,0	106,0	kg
	4,0	12,0	4,0	12,0	4,0	12,0	4,0	12,0	4,0	12,0	tiles
	,							,			

X = the required ballast is higher than will fit under the system. The system must be mechanically attached to the roof. Please contact Van der Valk Solar Systems.

<sup>\*</sup> If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

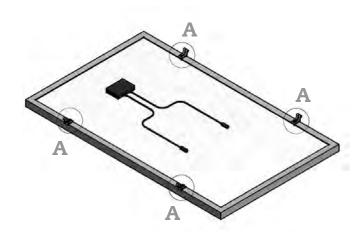


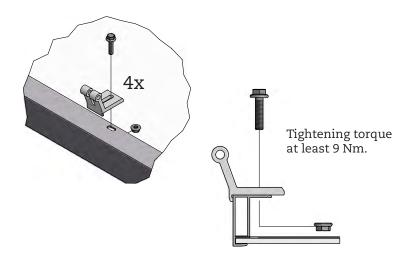
# **Components**





**Step 1: Mounting the clevis** 

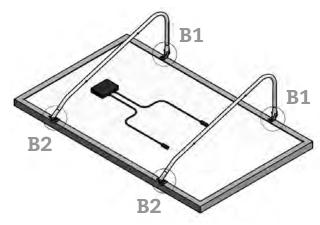




# **Step 2: Mounting the curved supports**

The curved aluminum supports are suitable for panels with a width of 100 - 110 cm.







Tighten the hinge bolts B1 by hand. These must be removed temporarily at step 4.





Tighten the hinge bolts B2 firmly, with a tightening moment of at least 9 Nm, until there is no play.



# **Option 1: Mounting panel**

Suitable panel dimensions: 979 - 1005 mm (measured outside panel - outside panel)

Center to center mounting holes (panel frame): 959 - 985 mm

Under lip turned inwards

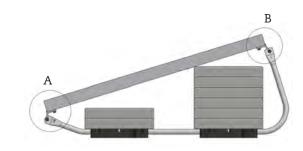
A (1:4)



Top lip facing inwards

B (1:4)





# **Option 2: Mounting panel**

Suitable panel dimensions: 999 - 1025 mm (measured outer panel - inner frame)

Center to center mounting holes (panel frame): 999 - 1025 mm

Under lip turned inwards

A (1:4)



Top lip facing out

B (1:4)





# **Option 3: Mounting panel**

Suitable panel dimensions: 1019 - 1045 mm (measured within frame - within frame)

Center to center mounting holes (panel frame): 1039 - 1065 mm

Under lip facing outwards

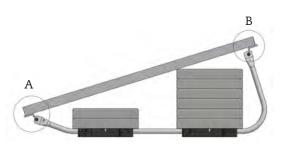
A (1:4)



Top lip facing out

B (1:4)

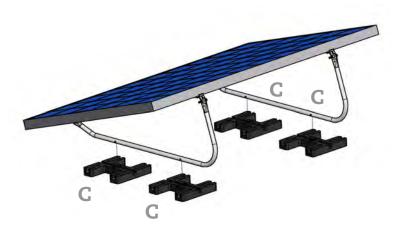






## Step 3: Placing the rubber tiles

Turn over the panel and place it on the rubber tile carriers.





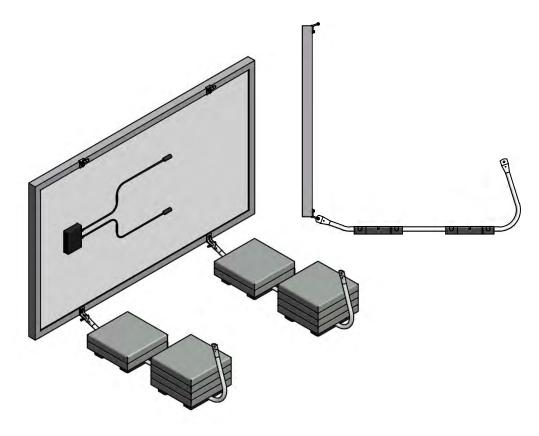




The projections on the curved aluminium supports must be placed in the grooves on the rubber tiles.

## **Step 4: Position the ballast**

Remove the top hinge bolts B1 and place the panel in a vertical position. Make sure that you have some form of support in place or someone to hold the panel temporarily.



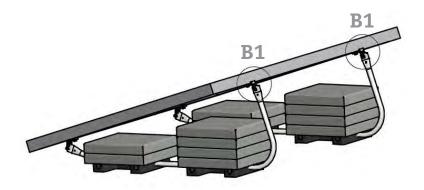


Position the ballast required.



## Step 5: Tighten hinge bolts B1

Attach the panel to the curved supports again and tighten hinge bolts B1.

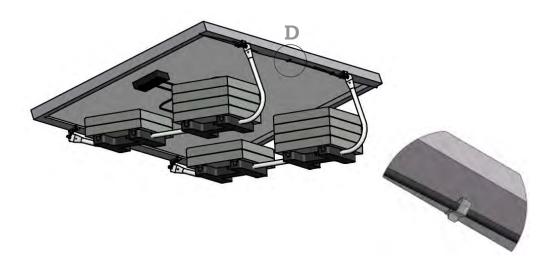




Tighten hinge bolts B1 tightly, with a tightening moment of at least 9 Nm, until there is no play.

# **Step 6: Finish fitting the cables**

The loose cables can be secured to the edge of the panel. Using the cable clamps supplied.



## Step 7: Position the rows one behind each other

If a number of rows of panels are to be positioned one behind the other, we advise that an optimal pitch measure of 2.20 metres is observed; this will avoid any unwanted shadow. Optimal performance will be achieved if this pitch measure is used. Based on sun angle of 15 degrees.

